

## Adding a new Assembly and Test location for products assembled in SSOP10 package

### WHAT is the change?

Progressing on activities related to process modernization and capacity improvement, ST is pleased to announce the introduction of TSHT/China as an added subcontractor for Assy and Test & Finishing activities for some products assembled in our SSOP10 package, actually also assembled and tested in ST-Casablanca-Bouskoura Plant. The list of products being validated in TSHT is listed here below:

Commercial Product	Current Finished Good	Current Assy & TnF Plant	Added Assy & TnF Plant
VIPER06HS	VIPER06HS-2/ and VIPER06HSTR-2/	Bouskoura	TSHT
VIPER06LS	VIPER06LS-2/ and VIPER06LSTR-2/	Bouskoura	TSHT
VIPER06XS	VIPER06XS-2/ and VIPER06XSTR-2/	Bouskoura	TSHT
HVLED001A	HVLED001A/ and HVLED001ATR/	Bouskoura	TSHT

Both "Tape & Reel" and "Tube" packing are validated in TSHT. Dedicated engineering trials and test vehicles have been defined to validate the change.

### WHY:

The purpose of the introduction of TSHT for both Assy and Test & Finishing activities for the here above listed commercial products is to further improve the rationalization of our manufacturing assets and provide a better support to our customers by enhancing the manufacturing process for higher volume production.

### WHEN will this change occur?

The following table lists all relevant information

Commercial Product	Added F.G.	Test Vehicles Samples Availability	Final Validation Report Availability	Estimated First Shipment Date (*)
VIPER06HS	VIPER06HS\$9A1 and VIPER06HSTR\$9A1	Upon request	Dec 2017	Feb 2018
VIPER06LS	VIPER06LS\$9A1 and VIPER06LSTR\$9A1	Upon request	Dec 2017	Feb 2018
VIPER06XS	VIPER06XS\$9A1 and VIPER06XSTR\$9A1	Upon request	Dec 2017	Feb 2018
HVLED001A	HVLED001A\$9A1 and HVLED001ATR\$9A1	Upon request	Dec 2017	Feb 2018

(\*) Earlier shipments may be negotiated

**HOW will the change be qualified?**

- The qualification is based on Test vehicle representatives by using internal ST rule for changes.

**IMPACTS OF THE CHANGE:**

Form:            No change  
Fit:              No change  
Function:       No change

Addenda: Intermediate Reliability validation status

**MT24 Test plan and results summary**

Die Oriented Tests							
Test	Method	Conditions	Failure/SS			Duration	Note
			Lot 1	Lot 2	Lot 3		
HTRB	High Temperature Reverse Bias	Tj=150 °C; VH = 800V , Vcc=23V	0/77 0/77 R	-	-	168h 500h 1000h	
ELFR	Early Life Failure Rate	Tj=150 °C; VH = 800V , Vcc=23V	R	R	-	48h	

Package Oriented Tests							
Test	Method	Conditions	Failure/SS			Duration	Note
			Lot 1	Lot 2	Lot 3		
PC	Pre-Conditioning: Moisture sensitivity level 3	192h 30°C/60% - 3 reflow PBT 260°C	0/75	0/75	0/75		
THB	Temperature Humidity Bias	Ta=85°C/85%RH	0/25 R	0/25 R	0/25 R	168h 500h 1000h	
AC	Autoclave	121°C 2atm	0/25	0/25	0/25	96h	
TC	Temperature Cycling	Temp. range: -65/+150°C	0/25 R	0/25 R	0/25 R	200cy 500cy	
HTSL	High Temperature Storage	Tamb=150°C	0/25 R	0/25 R	0/25 R	500h 1000h	

Electrical Characterization Tests							
Test	Method	Conditions	Failure/SS			Duration	Note
			Lot 1	Lot 2	Lot 3		
ESD	Electro Static Discharge	+/- 1500V	0/3	-	-		

R = Test running – results non yet available

**U1M3 Test plan and results summary**

Die Oriented Tests							
Test	Method	Conditions	Failure/SS			Duration	Note
			Lot 1	Lot 2	Lot 3		
HTOL	High Temperature Operating Life						
	PC before	Vcc=18V, VH=480V Tj=150°C	R			168h 500h 1000h	
ELFR	Early Life Failure Rate						
		Vcc=18V, VH=480V Tj=150°C	R			48h	

Package Oriented Tests							
Test	Method	Conditions	Failure/SS			Duration	Note
			Lot 1	Lot 2	Lot 3		
PC	Pre-Conditioning: Moisture sensitivity level 3						
		192h 30°C/60% - 3 reflow PBT 260°C	0/75				
THB	Temperature Humidity Bias						
	PC before	Ta=85°C/85%RH	R			168h 500h 1000h	
AC	Autoclave						
	PC before	121°C 2atm	R			96h	
TC	Temperature Cycling						
	PC before	Temp. range: -65/+150°C	R			200cy 500cy	
HTSL	High Temperature Storage						
	No bias	Tamb=150°C	R			500h 1000h	

Electrical Characterization Tests							
Test	Method	Conditions	Failure/SS			Duration	Note
			Lot 1	Lot 2	Lot 3		
ESD	Electro Static Discharge						
	Charge Device Model	+/- 750V	0/3				

R = Test running – results non yet available